

Work Order ID 130643

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ASAP
130643

Item ID: D3595-063-395

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Rubber Cushion

Start Date: 3/18/15 Start Qty: 100.00

100

Cust Item ID:

Required Date: 3/19/15 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3595

A

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

112

03/15/18

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

112

03/15/18

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

118

DAG
38
9-89

MAR 19 2015

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Item ID: D3595-063-395 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Rubber Cushion
 Start Date: 3/18/15 Start Qty: 100.00 *100* Cust Item ID:
 Required Date: 3/19/15 Req'd Qty: 100.00 *100* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>L6051</u>	0.00				112			
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAR 19 2015

ML5 15-03-20

MF
15-3-20

Picklist Print

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Work Order ID: 130643

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Parent Item: D3595-063-395

D3595-063-395

Parent Item Name: Rubber Cushion

Start Date: 3/18/15

Required Date: 3/19/15

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A 10.11.03 as per dwg revA DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3595		Manufactured	No			100	sf	500.0000	0.0196	3			
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D3595

Rubber Cushion (\$ Per Sq Ft)

DL 15/03/14

Location

Loc Qty

Loc Code

MAT052

500

94539

500

3.5

M NR080-5.125

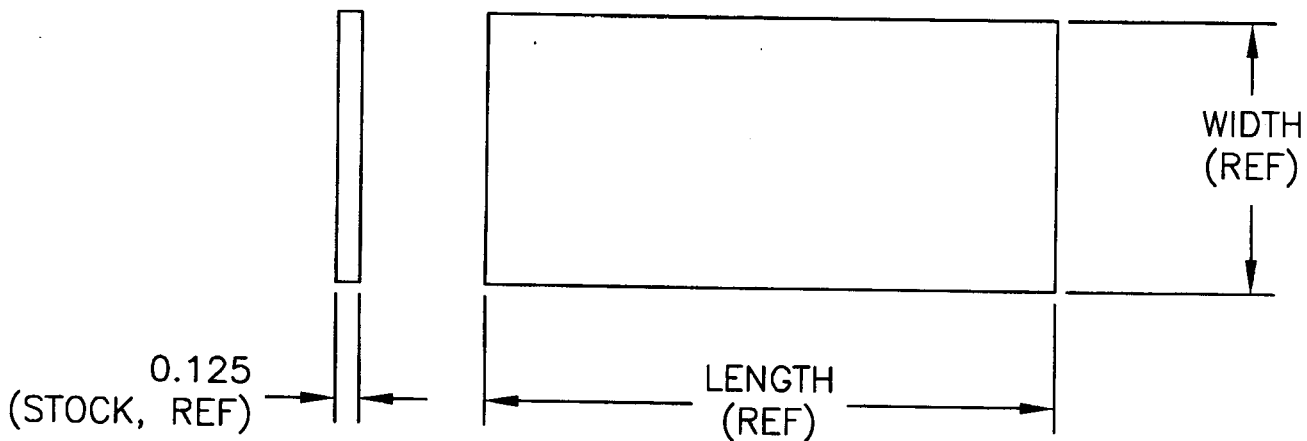
DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

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 WIDTH LENGTH

130643 MLS
15-03-18

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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